

## BC Line GRP primer

### Product Description:-

BC Line GRP primer is a Vinyl Ester based primer is a three-pack, high chemical resistant vinyl ester based primer, with inert fillers and fibreglass reinforcement for use under BC Line GRP system Suitable for properly prepared carbon steel and concrete substrates in atmospheric and immersed environments It is designed for use in the internal lining of chemical storage tanks and pipes, and for structural steelwork in environments where superior resistance to chemical attack is required. Excellent resistance in both aliphatic and aromatic organic solvents, and concentrated organic and inorganic acids.

Colour : Translucent
Gloss Level : Matt
Volume Solids, % : 100 % Reactive (~ 85 % of contents are convertible to solid)
Specific Gravity : 1.25 kg/l (Mixed)
Flash point : Base: 33°C Hardener: 57°C Mix: 33°C
VOC :90 g/L (EPA Method 24)
Basecoat (Base + Talcum Powder)
One layer at 150 - 300 µm dry film (176 - 353 µm wet film)
Theoretical coverage of 0.40 kg/m <sup>2</sup> at 300 µm DFT
Laminate (Base saturated reinforced mat)
Two layers chopped strand mat at 1600 - 1800 µm dry film (1882 - 2117 µm wet film)
Theoretical coverage of 2.20 kg/m <sup>2</sup> at 1800 µm DFT
A glassfiber surface mat with Base at 150 – 200 µm dry film (176 - 235 µm wet film)
Theoretical coverage of 0.30 kg/m <sup>2</sup> at 200 µm DFT
Topcoat (Base only)
One or two layers at 75 - 100 µm dry film each (88 - 117 µm wet film each)
- Theoretical coverage of 0.30 kg/m <sup>2</sup> at 200 µm DFT
- Final coat with air dry agent



All surfaces should be clean dry, and free from contamination. The surface should be assessed and treated in accordance with ISO 8504.

Oil or grease should be assessed and treated in accordance with ISO 8504

Oil or grease should be removed in accordance with SSPC-SP1 solvent cleaning.

**Application Guide:**

Mixing Ratio : Base : Accelerator : Hardener = 100 : 0.4 : 1.8 (by weight)

Base and Accelerator should be mixed thoroughly before adding Hardener

Pot Life : 25°C 35°C

30 minutes 20 minutes

(Pot life will vary substantially with temperature)

Thinner : Do not thin

Cleaner : BC Line GRP thinner ( Vinyl Ester Thinner)

Trowel is recommended for application of basecoat. Brush and roller are use for application of resin saturant and smoothing liquid  
Care must be taken to achieve the specified dry film thickness.

Curing profile

Drying Time : Substrate Temperature 25 °C 35 °C

Surface Dry 1 hour 15 min 1 hour

Through Dry 4 hours 3 hours

Cured \* 7 days 7 days

Dry to recoat (min)\* 4 hours 3 hours

Dry to recoat (max)\* 7 days 7 days



## Abrasive Blast Cleaning:

Abrasive blast cleaning to Sa 2½ (ISO 8501-1:2007) or SSPC-SP6.

For optimum performance, blast cleaned to SSPC-SP10 with a surface profile of 75– 100 microns (3 – 4 mils).

If oxidation has occurred between the blasting and application of this product, the surface should be re-blasted to the specified visual standard

Surface defect revealed by the blast cleaning process should be ground, filled or treated in the appropriate manner.

Concrete

Abrasive blasting or scarification to remove laitance and surface contaminants is recommended

Concrete must be thoroughly cured and dry at time of application

It must be free of oils, curing solutions, dust and mold release agents

Use ASTM D 4263 (plastic sheet test method) to ensure concrete is moisture free

If moisture is detected, re-test until dry.

The coating may be used on other substrates.

Avoid paint application when the temperature is below 10°C and relative humidity is above 80%.

The temperature of surface must be minimum 3°C above dew point of surrounding air.

When surface temperatures exceed 35°C, BC Line GRP should be overcoated as soon as hard-dry to avoid intercoat adhesion problems.



The given data must be considered as guidelines only. The actual drying time/times before recoating may be shorter or longer, depending on film thickness, A complete system can be described on a system sheet, where all parameters and special conditions could be included.

The following paint system is recommended for BC Line GRP Vinyl Ester Lining:

Primer:

Not required , shall be top coated with BC Line GRP range of products

Shelf life : Base : 6 months (25°C)

Accelerator : 6 months (25°C)

Hardener : 6 months (25°C)

Subject to re-inspection thereafter. Higher temperature during storage may reduce the shelf life and may lead to gelling in the tin

Frequent temperature cycles may also shorten the shelf life.

Store in tightly closed container in a dry, cool and well ventilated space, keep away from sources of heat and ignition

Recommended storage temperature range is 10°C - 15°C to prolong shelf life for Base only

### **Packaging:**

Base 20 kg

Accelerator 0.08 kg

Hardener : 0.36 Kgs

### **Storage:**

Refer to the safety information display on the container and in the safety data sheet before using the product

The accelerator should never be mixed directly with a peroxide catalyst (such as MEKP, BPO, etc). Mixing would cause a violent reaction, and a fire or explosion could result.

